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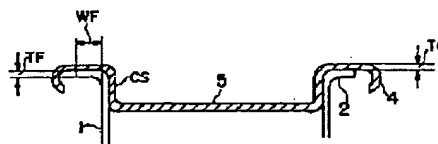
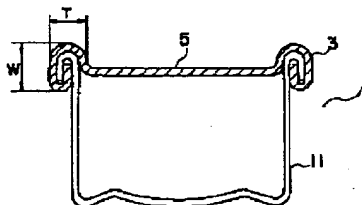
(54) **PLASTIC CONTAINER WITH METAL LID**

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(57) Abstract:

PURPOSE: To obtain good sealability similar to that of a metal can by limiting a clamping thickness and a clamping width within a specific range when a plastic container and a metal lid without compound applied are double-clamped.

CONSTITUTION: A plastic container 1 molded by pressure-forming a sheet made of a material such as polyethylene comprises a housing 11 for holding contents and a metal lid clamping flange 2 provided on an upper end of a peripheral wall of the housing 11. The clamping flange 2 has a width WF of 2.0 to 2.5mm and a thickness TF of 0.4 to 0.7mm, wherein a metal lid 5 without sealing compound applied is used to double-clamp from an outer peripheral direction, thereby providing a container whose clamping thickness T is in a range of 1.95 to 2.05mm and clamping width is in a range of 2.40 to 2.80mm. Thus a double-clamped state having good and sufficient sealability similar to that of a metal can may be obtained without a clamping machine.



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